



6 THRU HOLES DRILL ϕ 0.272
AND TAP 5/16-18. INSTALL
#10-24 THINWALL KEENSERT
ON FINAL ASSEMBLY

4 HOLES TAP #4-32
ON 0.984 CENTERS

8 BLIND HOLES
TAP #2-56 x
0.2 DEEP

BLIND HOLE
TAP #10-32
x 0.3 DEEP

4 HOLES TA
ON 1.856 C
0.750 MAXIN

